



# Geon™ HC 2185G

## Flexible Polyvinyl Chloride

### Key Characteristics

Product Description	
Geon HC 2185G is a 85 Shore A non-phthalate, gamma-stable flexible vinyl compound made from FDA sanctioned ingredients. HC 2185G can be used for extrusion and injection molding healthcare applications.	
General	
Material Status	• Commercial: Active
Regional Availability	<ul style="list-style-type: none"> <li>• Africa &amp; Middle East</li> <li>• Asia Pacific</li> <li>• Europe</li> <li>• Latin America</li> <li>• North America</li> </ul>
Features	<ul style="list-style-type: none"> <li>• BPA Free</li> <li>• Ethylene Oxide Sterilizable</li> <li>• Good Processability</li> <li>• High Clarity</li> <li>• Non-Phthalate Plasticizer</li> <li>• Radiation (Gamma) Resistant</li> <li>• Radiation Sterilizable</li> </ul>
Uses	<ul style="list-style-type: none"> <li>• Connectors</li> <li>• Disposable Hospital Goods</li> <li>• Hospital Goods</li> <li>• Medical Devices</li> <li>• Medical/Healthcare Applications</li> <li>• Personal Care</li> <li>• Tubing</li> </ul>
Agency Ratings	• FDA Unspecified Rating
Appearance	• Clear - Blue Tint
Forms	• Pellets
Processing Method	<ul style="list-style-type: none"> <li>• Extrusion</li> <li>• Injection Molding</li> </ul>

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.26	1.26	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (100% Strain)	1700 psi	11.7 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	2900 psi	20.0 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	370 %	370 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	85	85	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-2.00 °F	-18.9 °C	ASTM D746

### Additional Information

NOTE: All ingredients used in the formulation of this compound are listed in the United States FDA Code of Federal Regulations, Title 21. The only restriction is that the plasticizer is "For foods of high water content only". This statement is only an overview of the FDA listings for this product. It is the customer's responsibility to ensure that the compound is suitable for its intended application.

This product is not recommended for long-term storage of blood or blood components. Please contact PolyOne for more information.

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)

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**CONTACT INFORMATION**

**Americas**

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

**Asia**

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

**Europe**

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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www.polyone.com

**PolyOne Americas**

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

**PolyOne Asia**

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

**PolyOne Europe**

6 Giällewee  
+352 269 050 35

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